

	8	7	6	5	4	3	2	1
	QTY -042	P/N	DESCRIPTION					
	X	D5847-042	STANDARD BASKET ASSEMBLY					
	1	D3969-11	GAS SPRING					
	4	D5764-1	STUD					
	1	D5797-1	SPRING, LH					
	1	D5797-2	SPRING, RH					
	3	D5798-1	BUMPER					
	1	D5799-043	MEDIUM HANDLE ASSY					
	2	D5800-1	HANDLE BRACKET					
	2	D5801-1	BUSHING					
	1	D5807-041	MEDIUM LID ASSY					
	1	D5848-042	STANDARD BASKET BODY					
	1	D5849-1	PLACARD					
	1	D5854-041	BRACKET WELDMENT					
	1	AN3-10	BOLT					
	4	AN3-11A	BOLT					
	4	AN3-12A	BOLT					
	1	AN3-20	BOLT					
	2	AN310-3	CASTELLATED NUT					
	4	CR3213-4-02	RIVET, CHERRYMAX					
	22	CR3213-5-02	RIVET, CHERRYMAX					
	8	CR3523-5-02	RIVET, CHERRYMAX					
	1	MS20001P4-7200	HINGE					
	8	MS21044N3	NUT, SELF-LOCKING					
	2	MS24665-134	COTTER PIN					
	1	NAS1149F0332P	WASHER					
	21	NAS1149F0363P	WASHER					
	8	NAS1149F0663P	WASHER					

NOTES:

1) MATERIAL: N/A

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

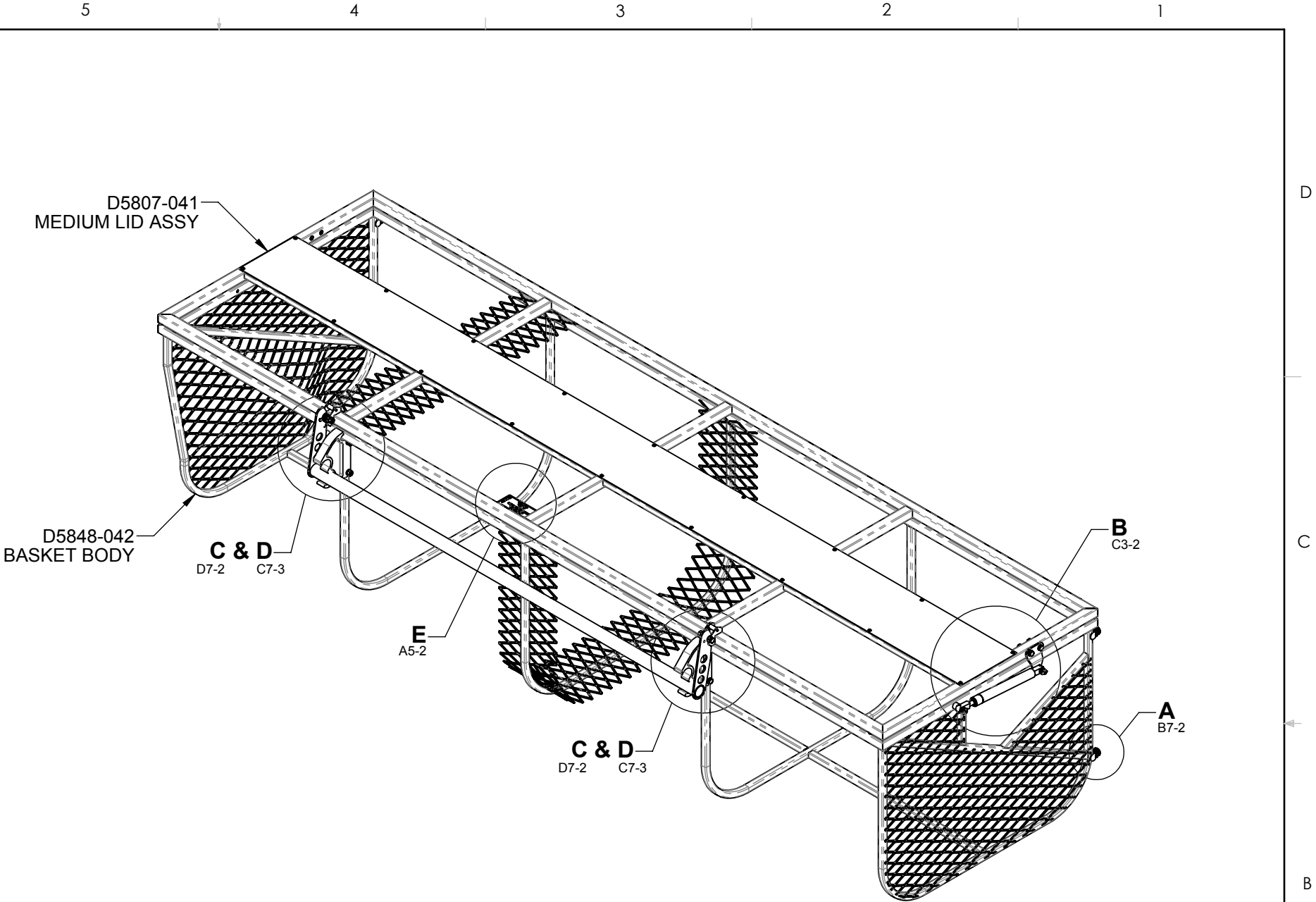
6) IDENTIFICATION: PER DART QSI 044

7) WEIGHT: 38.30 lbs

8) DRILL \varnothing 0.160 +0.004/-0.000 HOLES THROUGH HINGE AND LID ASSY OR BODY ASSY TO INSTALL RIVETS

9) APPLY RTV SEALANT TO GROOVE OF BUMPER BEFORE INSTALLING INTO LID ASSY

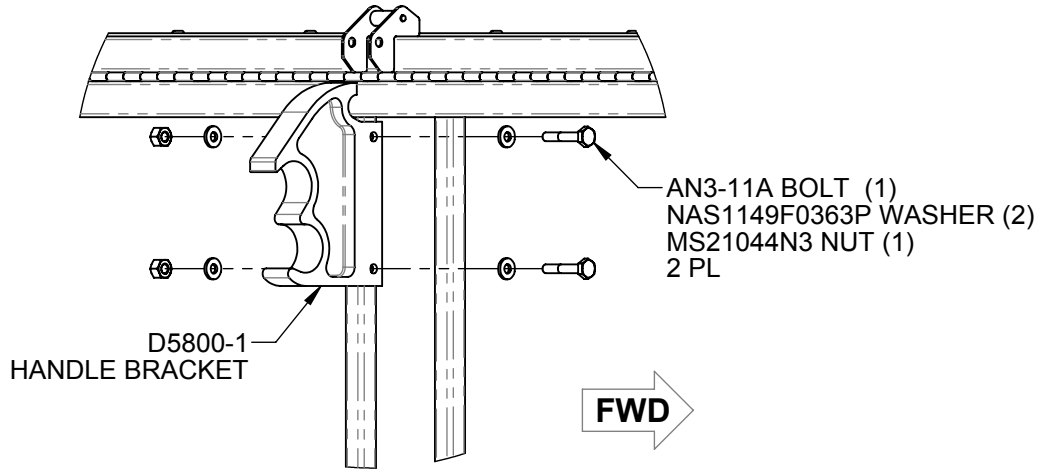
10) PRELOAD SPRING BY LIFTING SPRING ARM AND INSTALLING INTO GAP UNDER RIVET HEAD



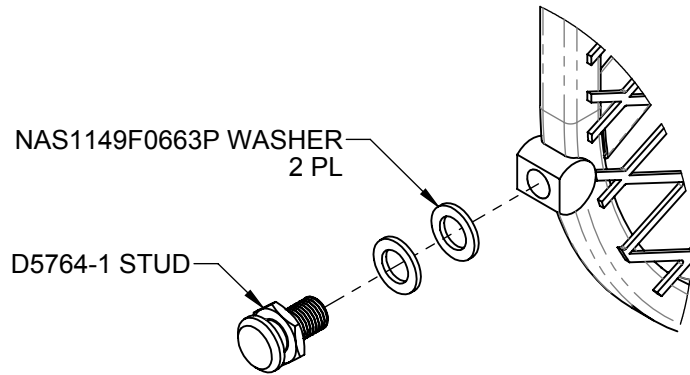
D5847-042 STANDARD BASKET ASSEMBLY
(DERIVED FROM AERO DESIGN P/N 69810-01)
(MESH SHOWN LOCALLY FOR CLARITY)

APPROVED BY DESIGN MANAGER

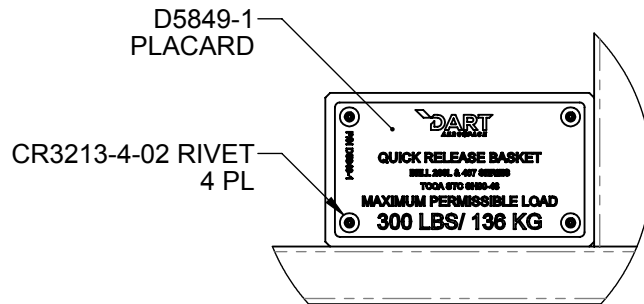
A	NEW ISSUE		KPT	20.02.03
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ZF	DRAWING NO.		REV. A
MFG. APPR.	DD	D5847		SHEET 1 OF 3
APPROVED	NO	TITLE		SCALE
DE APPR.		STANDARD BASKET ASSEMBLY		NTS
DATE	20.02.03	COPYRIGHT © 2020 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



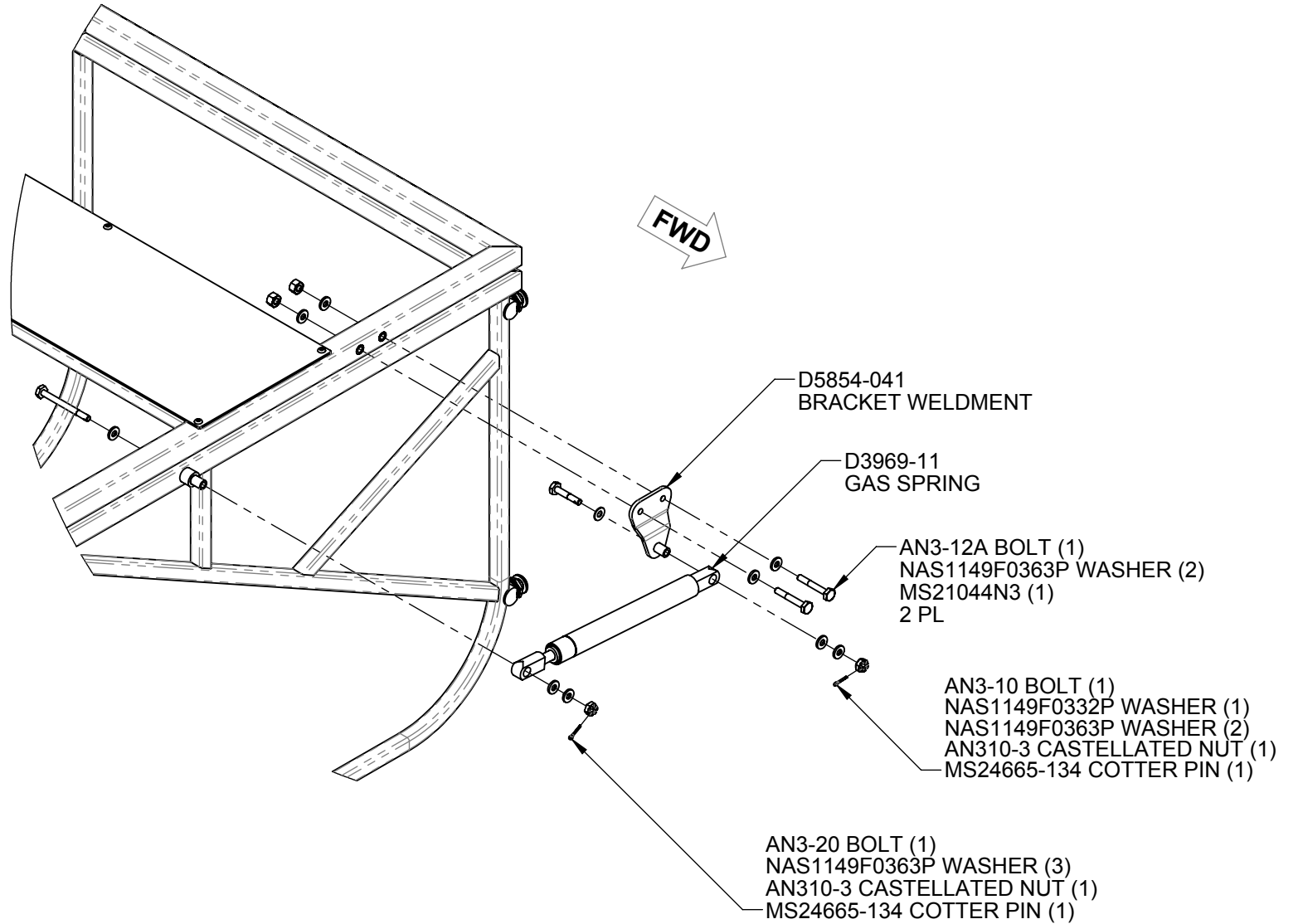
DETAIL C
(HANDLE BRACKET INSTALLATION)
(FWD END SHOWN, AFT END OPPOSITE)
(BODY MESH AND HANDLE ASSEMBLY
HIDDEN FOR CLARITY)
SCALE 2.5X



DETAIL A
(STUD INSTALLATION)
SCALE 5X
4 PL



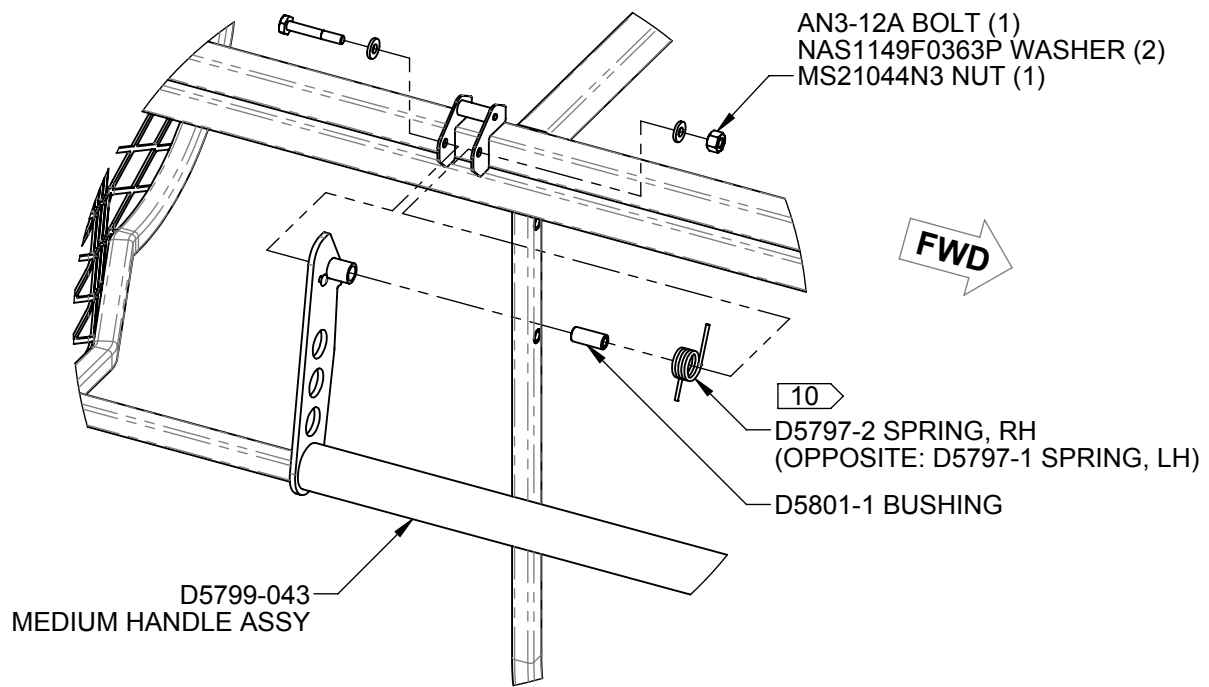
DETAIL E
(PLACARD INSTALLATION)
(BODY MESH HIDDEN FOR CLARITY)
SCALE 4X



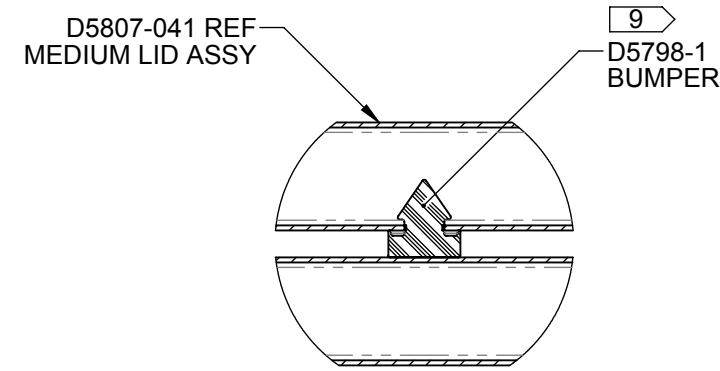
DETAIL B
(GAS SPRING INSTALLATION)
(FORWARD END MESH HIDDEN FOR CLARITY)
SCALE 2X

APPROVED BY DESIGN MANAGER

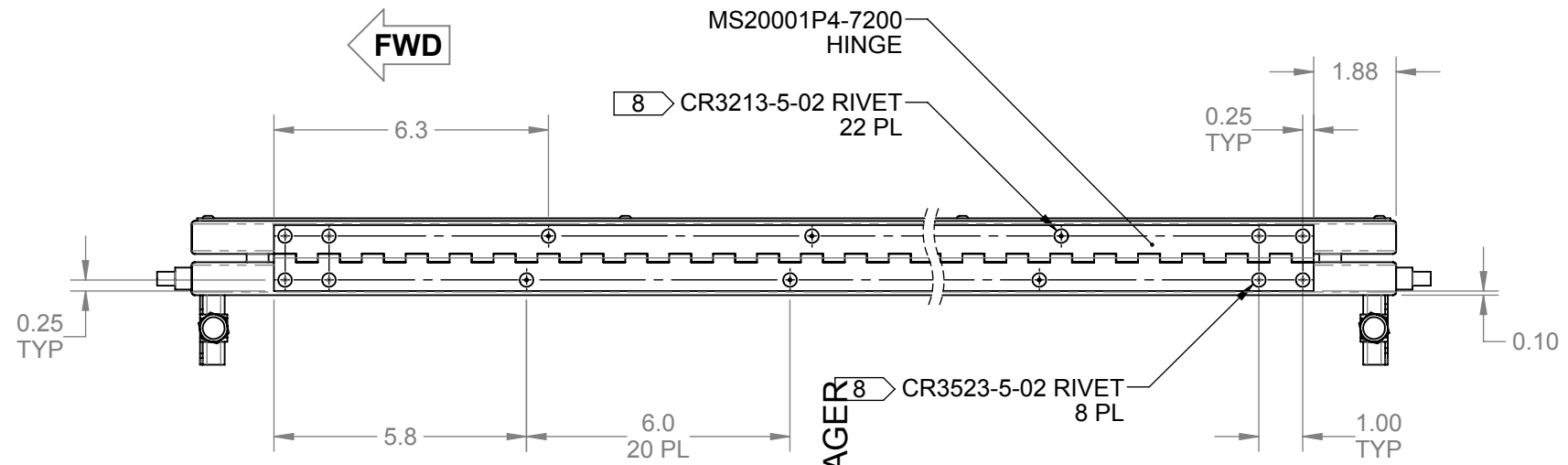
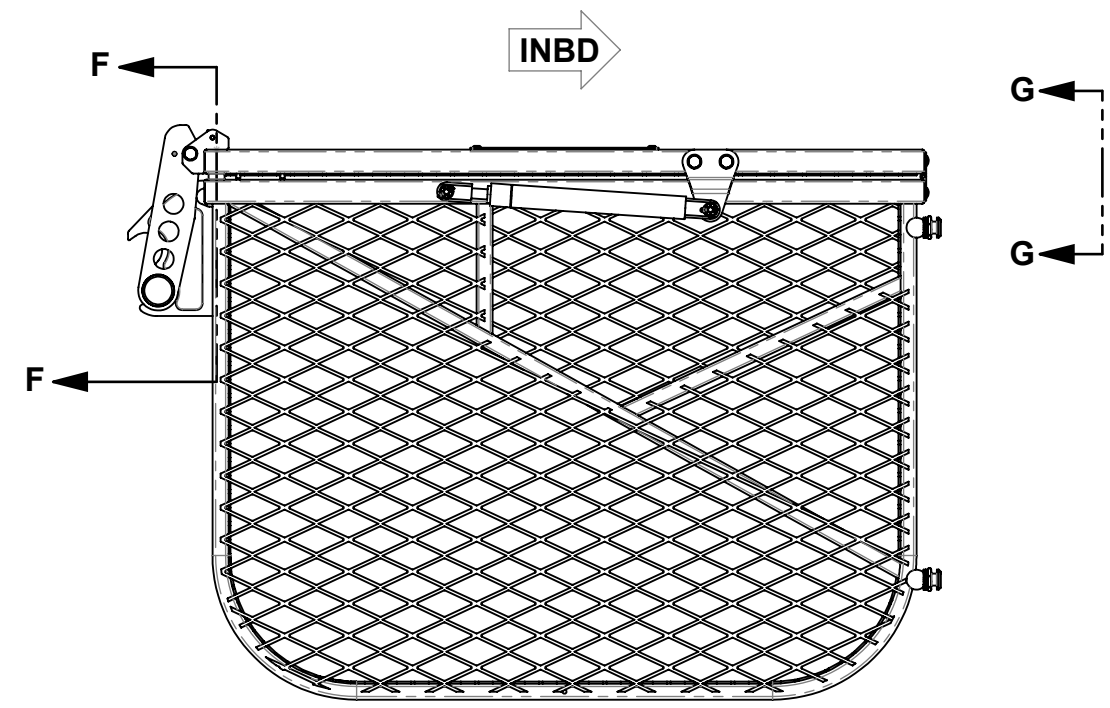
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. D5847	REV. A
MFG. APPR.	DD	SHEET 2 OF 3	
APPROVED	NO	TITLE STANDARD BASKET ASSEMBLY	SCALE NTS
DE APPR.		COPYRIGHT © 2020 BY DART AEROSPACE LTD	
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DETAIL D
(HANDLE ASSEMBLY INSTALLATION)
(FWD END SHOWN, AFT END OPPOSITE)
(LID MESH AND HANDLE BRACKET
HIDDEN FOR CLARITY)
SCALE 2.5X



SECTION F-F
(BUMPER INSTALLATION)
SCALE 4.5X
3 PL



VIEW G
(HINGE INSTALLATION)
(GAS SPRING HIDDEN FOR CLARITY)
SCALE 1.5X

APPROVED BY DESIGN MANAGER

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5847	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.		STANDARD BASKET ASSEMBLY	NTS
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